







LOW ROADS

Road to Nature

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SH38

Problems:

- Uneven surface i.e. Potholes, rutting
- Dust generation damaging roadside vegetation

Goals:

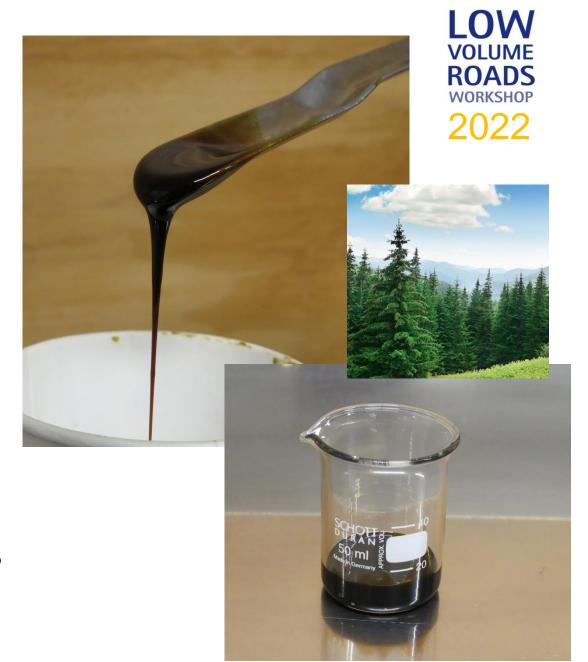
- sustainability
- safe and reliable access
- Encourage tourism
- Maintain pristine wilderness





Sustainable Binder

- <u>Tall Oil Pitch (TOP)</u>
- Readily available (by product of Kraft paper process)
- Dust suppressant
- Available commercially in NZ
- Easy to implement, and by local contractors



Trial - January 2018



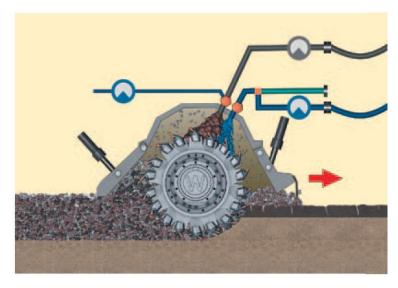




Ruatāhuna Road at Mangapae Stream



Lake Road at Rosie Bay Abandoned due to accidental grading



Stabilisation Process



Monitoring 2018 - 2022



Sites were monitored for: potholes; rutting; erosion; corrugation; loose stones and dust





Left: visible dust behind the vehicle on untreated section, Right: minimal dust behind car on the trial section

 Mangapae stream: exceeded all expectations (dust suppression and resistance to failures)

Skid Resistance



| | British Pendulum Number (BPN) Result |
|-----------------|---|
| Mangapae Stream | 60 to 75 |
| | |
| Country | Requirement BPN |
| NZ (T10, 2013b) | min. 45 |
| Australia | min. 55 (wet surfaces with |
| (TRRL 1969) | ADT over 2000) |
| Europe | 42 to 60 |

The site exhibits good skid resistance after 3 years.

*Skid resistance by British Pendulum method ASTM E303-93(2018)

Can we recycle it?

VOLUME ROADS WORKSHOP

- Retention of binder
- Ageing behavior of binder





Sampling



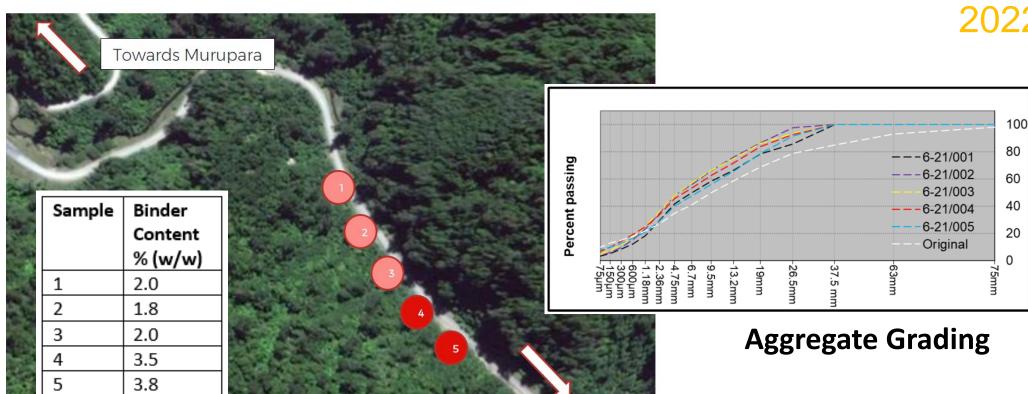






Binder Content and Aggregate Grading





Towards Ruatahuna

Binder Content

2.6

Mean

*Binder content: BS EN 12697 (Extraction Method used), Aggregate grading: ASTM C136-14

Ageing of Binder – Viscosity



Stiffness of aged binder - significantly increased

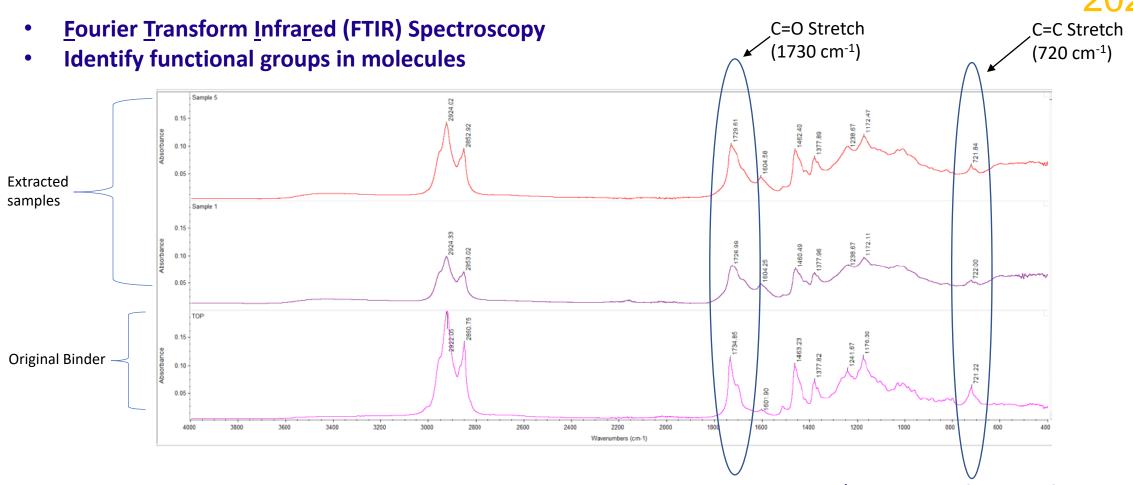


| Sample* | Viscosity / Pa.s |
|------------------------------------|------------------|
| Original Binder (interpolated from | 3.11 |
| supplier data) | |
| Binder from Core 1 | 1490000 |
| Binder from Core 2 | 269000 |
| Binder from Core 3 | 367800 |
| Binder from Core 5 | 8280 |

^{*}Viscosity at 60°C measured on an AR2000 Ex rheometer at a shear rate of 0.1 s⁻¹

Ageing of Binder - Composition





*FTIR measured on a Nicolet iS50 instrument with diamond ATR cell, 4 cm⁻¹ resolution

Indirect Tensile Strength (ITS)



| Condition | ITS / kPa | SD |
|-----------------------------------|-----------|----|
| Direct Recompaction of Entire Mix | | |
| Compaction at 90°C | 101 | 13 |
| Compaction at ambient temperature | 44 | 8 |
| Addition of Fresh Binder | | |
| Addition of 0.5 wt% | 42 | 5 |
| Total binder replaced | 26 | 1 |

Binder can be recycled and the pavement has gained significant strength as the binder ages.

Summary



- Adequate skid resistance
- Retention of binder
- Significant ageing of binder
- Potential for recycling reduction of whole of life cost
- Future work:
 - Field trial recycle current site material
 - Larger scale trials



